

FIG. 2 is a cross-sectional view of a mold assembly 7. The assembly includes a mold body 8 with a cavity 9. The cavity 9 is formed by a plurality of mold parts 12, which are arranged in a grid pattern. The mold parts 12 are connected to a base 15. The base 15 is supported by a pedestal 17. The mold parts 12 are labeled 12a and 12b. A cross-section line A-A is indicated.